according to Regulation (EC) No 1907/2006

	Hardener HT 2		
Revision date: 23.02.2018	Product code: 105110		Page 1 of 1
SECTION 1: Identification of t	ne substance/mixture and of the company/u	ndertaking	
1.1. Product identifier			
Hardener HT 2			
1.2. Relevant identified uses of th	e substance or mixture and uses advised agains	<u>st</u>	
Use of the substance/mixture Hardener (Crosslinker)			
1.3. Details of the supplier of the	safety data sheet		
Company name:	R&G Faserverbundwerkstoffe GmbH		
Street:	Composite Technology Im Meißel 7 - 13		
Place:	D-71111 Waldenbuch		
Post-office box:	1145		
	D-71107 Waldenbuch		
Telephone:	+49 (0)7157 5304-60	Telefax: +49 (0)7157 5304-70	
e-mail:	info@r-g.de		
Internet:	www.r-g.de		
Responsible Department:	Management		
1.4. Emergency telephone	Vergiftungs-Informations-Zentrale Freiburg		
number:	Tel: +49 (0)761 19240		

2.1. Classification of the substance or mixture

Regulation (EC) No. 1272/2008

Hazard categories: Acute toxicity: Acute Tox. 4 Skin corrosion/irritation: Skin Corr. 1B Serious eye damage/eye irritation: Eye Dam. 1 Respiratory or skin sensitisation: Skin Sens. 1 Hazardous to the aquatic environment: Aquatic Chronic 3 Hazard Statements: Harmful if swallowed. Causes severe skin burns and eye damage. Causes serious eye damage. May cause an allergic skin reaction. Harmful to aquatic life with long lasting effects.

2.2. Label elements

Regulation (EC) No. 1272/2008

Hazard components for labelling 3-aminomethyl-3,5,5-trimethylcyclohexylamine benzyl alcohol Phenol, styrenated Danger

Signal word:

Pictograms:



Hazard statements H302

Harmful if swallowed.

according to Regulation (EC) No 1907/2006

Hardener HT 2					
Revision date: 23.02.2018	Product code: 105110	Page 2 of 10			
H314	Causes severe skin burns and eye damage.				
H317	May cause an allergic skin reaction.				
H412	Harmful to aquatic life with long lasting effects.				
Precautionary statemer	nts				
P260	Do not breathe dust/fume/gas/mist/vapours/spray.				
P264	Wash thoroughly after handling.				
P280	Wear protective gloves/protective clothing/eye protection/face protection.				
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with wate or shower.	r			
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.				
P310	Immediately call a POISON CENTER/doctor.				
P321	Specific treatment (see on this label).				
P330	Rinse mouth.				
P331	Do NOT induce vomiting.				

2.3. Other hazards

No information available.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Hazardous components

CAS No	Chemical name			
	EC No	Index No	REACH No	
	Classification according	to Regulation (EC) No. 1272/2008 [CLP]	
2855-13-2	3-aminomethyl-3,5,5-trim	nethylcyclohexylamine		25-50%
	220-666-8	612-067-00-9		
	Acute Tox. 4, Acute Tox. 4, Skin Corr. 1B, Skin Sens. 1, Aquatic Chronic 3; H312 H302 H314 H317 H412			
100-51-6	benzyl alcohol			25-50%
	202-859-9	603-057-00-5		
	Acute Tox. 4, Acute Tox.	4; H332 H302	· · · · ·	
61788-44-1	Phenol, styrenated			2,5-10%
	262-975-0		01-2119979575-18	
	Skin Irrit. 2, Skin Sens. 1, Aquatic Chronic 2; H315 H317 H411			

Full text of H and EUH statements: see section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Remove contaminated clothing immediately.

After inhalation

consult a doctor.

After contact with skin

After contact with skin, wash immediately with polyethylene glycol, followed by plenty of water. Take off immediately all contaminated clothing and wash it before reuse. If skin irritation occurs.

After contact with eyes

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist.

according to Regulation (EC) No 1907/2006

Hardener HT 2

Revision date: 23.02.2018

Product code: 105110

Page 3 of 10

After ingestion

Drink plenty of water and fresh air. Call a doctor immediately

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Carbon dioxide (CO2), Extinguishing powder, Water spray jet.

Unsuitable extinguishing media

High power water jet.

5.2. Special hazards arising from the substance or mixture

When heating up or in the fire case formation of poisonous gasses possible.

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit.

Additional information

Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protection equipment.

6.2. Environmental precautions

Do not allow to enter into surface water or drains.

Do not allow to enter the soil or subsoil.

6.3. Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

6.4. Reference to other sections

Carefully cleaning scene of an accident.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Provide adequate room ventilation, if necessary with vapour extraction at the workplace.

Advice on protection against fire and explosion

No special fire protection measures are necessary.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep/Store only in original container. Keep receptacles tightly sealed. Store in a dry place. 15 - 20 °C

Advice on storage compatibility

Store separately from foodstuffs.

Further information on storage conditions

Keep receptacles tightly sealed.

7.3. Specific end use(s)

according to Regulation (EC) No 1907/2006

Hardener HT 2

Revision date: 23.02.2018

Product code: 105110

Page 4 of 10

The product does not contain any relevant quantities of substances with workplace-related limit values to be monitored.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.2. Exposure controls



Appropriate engineering controls

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray.

Protective and hygiene measures

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat or drink.

Eye/face protection

Suitable eye protection: goggles.

Hand protection

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Recommended material: FKM (fluoro rubber), @0802.B008198 Thickness of glove material: > 0,5mm

Skin protection

Wear suitable protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection. Combination filtering device (EN 14387) A-P2

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: Colour: Odour:	liquid light yellow like: Amines		
			Test method
pH-Value:		not determined	
Changes in the physical state			
Melting point:		not determined	
Initial boiling point and boiling range:		> 200 °C	DIN 53171
Flash point:		> 100 °C	ISO 2719
Flammability			
Solid:		not applicable	
Gas:		not applicable	
Lower explosion limits:			

according to Regulation (EC) No 1907/2006

	Hardener HT 2	
Revision date: 23.02.2018	Product code: 105110	Page 5 of 10
Upper explosion limits:		
Auto-ignition temperature Solid: Gas:	not applicable not applicable	
Decomposition temperature:	not determined	
Oxidizing properties Not oxidizing.		
Density (at 23 °C):	0,997 g/cm³	DIN 53217
Water solubility:	insoluble	
Solubility in other solvents not determined		
Partition coefficient:	not determined	
Viscosity / dynamic: (at 25 °C)	ca. 202 mPa·s	ISO 9371
Vapour density:	not determined	
Evaporation rate:	not determined	
9.2. Other information		
Solid content:	not determined	
SECTION 10: Stability and reactivity		

10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

No known hazardous reactions.

10.4. Conditions to avoid

The product does not contain any relevant quantities of substances with workplace-related limit values to be monitored.

10.5. Incompatible materials

Oxidizing agents, strong.

10.6. Hazardous decomposition products

In case of fire may be liberated: toxic and caustic gases and vapours

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity

Harmful if swallowed.

ATEmix calculated

ATE (oral) 1309,2 mg/kg; ATE (inhalative aerosol) 3,326 mg/l

according to Regulation (EC) No 1907/2006

Hardener HT 2

Revision date: 23.02.2018

Product code: 105110

Page 6 of 10

CAS No	Chemical name					
	Exposure route	Dose		Species	Source	Method
2855-13-2	3-aminomethyl-3,5,5-trim	ethylcycloh	exylamine			
	oral	LD50 mg/kg	1030	Rat	OECD 401	
	dermal	LD50 mg/kg	1840	Rabbit	Manufacturer	
	inhalative (4 h) aerosol	LC50 mg/l	> 5,01	Rat	OECD 403	
100-51-6	benzyl alcohol	-				
	oral	LD50 mg/kg	1230	Rat	GESTIS	
	inhalative vapour	ATE	11 mg/l			
	inhalative aerosol	ATE	1,5 mg/l			
61788-44-1	Phenol, styrenated	-		_		
	oral	LD50 mg/kg	2197	Rat	Quantitative structure-acivity relationship (QSAR)	
	dermal	LD50 mg/kg	3166	Rat	Quantitative structure-acivity relationship (QSAR)	

Irritation and corrosivity

Causes severe skin burns and eye damage.

Sensitising effects

May cause an allergic skin reaction. (3-aminomethyl-3,5,5-trimethylcyclohexylamine; Phenol, styrenated)

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP]. Special hazards arising from the substance or mixture!

SECTION 12: Ecological information

12.1. Toxicity

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

according to Regulation (EC) No 1907/2006

Hardener HT 2

Revision date: 23.02.2018

Product code: 105110

Page 7 of 10

CAS No	Chemical name						
	Aquatic toxicity	Dose		[h] [d]	Species	Source	Method
2855-13-2	3-aminomethyl-3,5,5-trime	ethylcyclohe	exylamine				
	Acute fish toxicity	LC50	110 mg/l	96 h	Leuciscus idus (golden orfe)	Regulation (EC) No. 440/2008, Annex, C.1	
	Acute algae toxicity	ErC50 mg/l	> 50	72 h	Scenedesmus subspicatus	Regulation (EC) No. 440/2008, Annex, C.3	
	Acute crustacea toxicity	EC50	388 mg/l	48 h	Chaetogammarus marinus	IUCLID	
61788-44-1	Phenol, styrenated	Phenol, styrenated					
	Acute fish toxicity	LC50	4 mg/l	96 h	Pimephales promelas (fathead minnow)	Quantitative structure-acivity relationship (QSAR)	
	Acute algae toxicity	ErC50 mg/l	1,637	72 h	Pseudokirchneriella subcapitata	Quantitative structure-acivity relationship (QSAR)	
	Acute crustacea toxicity	EC50 mg/l	1,878	48 h	Daphnia magna	Quantitative structure-acivity relationship (QSAR)	

12.2. Persistence and degradability

The product has not been tested.

CAS No	Chemical name				
	Method	Value	d	Source	
	Evaluation				
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine				
	OECD 301A/ ISO 7827/ EEC 92/69/V, C.4-A	8 %	28	IUCLID	
	Not readily biodegradable (according to OECD criteria)				
61788-44-1	Phenol, styrenated				
	OECD 301C/ ISO 9408/ EEC 92/69/V, C.4-F	73 %	14		
	Readily biodegradable (according to OECD criteria).				

12.3. Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine	0,8
100-51-6	benzyl alcohol	1,05

BCF

Bei				
CAS No	Chemical name	BCF	Species	Source
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexy lamine	3,16	Quantitative structure-acivity relationship (QSAR)	IUCLID
61788-44-1	Phenol, styrenated	26,5	Carassius auratus (goldfish)	Quantitative structure-acivity relationship (QSAR)

12.4. Mobility in soil

The product has not been tested.

according to Regulation (EC) No 1907/2006

Hardener HT 2

Revision date: 23.02.2018

Product code: 105110

Page 8 of 10

12.5. Results of PBT and vPvB assessment

The product has not been tested.

12.6. Other adverse effects

No information available.

Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Advice on disposal

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation.

Waste disposal number of waste from residues/unused products

080299 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of other coatings (including ceramic materials); wastes not otherwise specified

Waste disposal number of contaminated packaging

080299 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of other coatings (including ceramic materials); wastes not otherwise specified

Contaminated packaging

This material and its container must be disposed of as hazardous waste. Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)

<u>14.1. UN number:</u>	UN 2735
14.2. UN proper shipping name:	AMINES, LIQUID, CORROSIVE, N.O.S.(isophoronediamine)
<u>14.3. Transport hazard class(es):</u>	8
14.4. Packing group:	III
Hazard label:	8
Classification code:	C7
Special Provisions:	274
Limited quantity:	5 L
Transport category:	3
Hazard No:	80
Tunnel restriction code:	E
Other applicable information (land transp E1	ort)
Inland waterways transport (ADN)	
<u>14.1. UN number:</u>	UN 2735
14.2. UN proper shipping name:	@27350111(isophoronediamine)
14.3. Transport hazard class(es):	8

according to Regulation (EC) No 1907/2006

Revision date: 23.02.2018	Hardener HT 2 Product code: 105110	Page 9 of 10
		1 age 9 01 10
14.4. Packing group:		
Hazard label:	8	
	8	
Classification code:	C7	
Special Provisions:	274	
Limited quantity:	5 L	
Other applicable information (inland wa E1	erways transport)	
Marine transport (IMDG)		
<u>14.1. UN number:</u>	UN 2735	
14.2. UN proper shipping name:	AMINES, LIQUID, CORROSIVE, N.O.S. (isophoronediamine)	
14.3. Transport hazard class(es):	8	
14.4. Packing group:		
Hazard label:	8	
Marine pollutant:	Nein	
Special Provisions:	223, 274	
Limited quantity:	5 L	
EmS:	F-A, S-B alkalis	
Segregation group:		
Other applicable information (marine tra E1	nsport)	
Air transport (ICAO-TI/IATA-DGR)		
<u>14.1. UN number:</u>	UN 2735	
14.2. UN proper shipping name:	AMINES, LIQUID, CORROSIVE, N.O.S. (isophoronediamine)	
14.3. Transport hazard class(es):	8	
14.4. Packing group:		
Hazard label:	8	
	8	
Special Provisions:	A3 A803	
Limited quantity Passenger:	1 L	
IATA-packing instructions - Passenger:	852	
IATA-max. quantity - Passenger:	5 L	
IATA-packing instructions - Cargo: IATA-max. quantity - Cargo:	856 60 L	
Other applicable information (air transp		
E1		
Passenger-LQ: Y841		
14.5. Environmental hazards		
ENVIRONMENTALLY HAZARDOUS:	no	
Danger releasing substance:	nonylphenol	

according to Regulation (EC) No 1907/2006

Hardener HT 2		
Revision date: 23.02.2018	Product code: 105110	Page 10 of 10
14.6. Special precautions for user		
Warning: strongly corrosive.		
14.7. Transport in bulk according to Ann	ex II of Marpol and the IBC Code	
not applicable		
SECTION 15: Regulatory information	1	
	1	turo

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

2004/42/EC (VOC): 100 % (980 g/l) National regulatory information Employment restrictions: Observe restrictions to employment for juvenils according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers. Water contaminating class (D): 1 - slightly water contaminating Skin resorption/Sensitization: Causes allergic hypersensitivity reactions.

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods IATA: International Air Transport Association GHS: Globally Harmonized System of Classification and Labelling of Chemicals EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service LC50: Lethal concentration, 50% LD50: Lethal dose, 50% Relevant H and EUH statements (number and full text) Harmful if swallowed. H302

- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- May cause an allergic skin reaction. H317
- H332 Harmful if inhaled.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

Further Information

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)