according to Regulation (EC) No 1907/2006

Film release agent PVA

Print date: 23.06.2017	Product code: 165110	Page 1 of 1
SECTION 1: Identification of t	he substance/mixture and of the company/ur	ndertaking
1.1. Product identifier		
Film release agent PVA		
1.2. Relevant identified uses of the second se	ne substance or mixture and uses advised agains	<u>t</u>
Use of the substance/mixture		
Lubricants, greases, releas	e products	
1.3. Details of the supplier of the	safety data sheet	
Company name:	R&G Faserverbundwerkstoffe GmbH	
	Composite Technology	
Street:	Im Meißel 7 - 13	
Place:	D-71111 Waldenbuch	
Post-office box:	1145	
	D-71107 Waldenbuch	
Telephone:	+49 (0)7157 5304-60	Telefax: +49 (0)7157 5304-70
e-mail:	info@r-g.de	
Internet:	www.r-g.de	
Responsible Department:	Management	
1.4. Emergency telephone	Vergiftungs-Informations-Zentrale Freiburg	
number:	Tel: +49 (0)761 19240	

# SECTION 2: Hazards identification

# 2.1. Classification of the substance or mixture

# Regulation (EC) No. 1272/2008

Hazard categories: Flammable liquid: Flam. Liq. 2 Serious eye damage/eye irritation: Eye Irrit. 2 Specific target organ toxicity - single exposure: STOT SE 3 Hazard Statements: Highly flammable liquid and vapour. Flammable liquid and vapour. May cause respiratory irritation. Causes serious eye irritation. May cause drowsiness or dizziness.

#### 2.2. Label elements

# Regulation (EC) No. 1272/2008

#### Hazard components for labelling

propan-2-ol; isopropyl alcohol; isopropanol butan-2-ol

Signal word: Pictograms: Danger



#### Hazard statements

H225	
H226	
H335	
H319	

Highly flammable liquid and vapour. Flammable liquid and vapour. May cause respiratory irritation. Causes serious eye irritation.

#### according to Regulation (EC) No 1907/2006

Film release agent PVA						
Print date: 23.06.2017	Product code: 165110	Page 2 of 10				
H336	May cause drowsiness or dizziness.					
Precautionary stateme	nts					
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.					
P271	Use only outdoors or in a well-ventilated area.					
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.					
<u>2.3. Other hazards</u> No information availa	able.					

# **SECTION 3: Composition/information on ingredients**

## 3.2. Mixtures

#### Hazardous components

CAS No	Chemical name					
	EC No	Index No	REACH No			
	Classification according to Regulation (EC) No. 1272/2008 [CLP]					
67-63-0	propan-2-ol; isopropyl alcohol; isopropanol					
	200-661-7	603-117-00-0				
	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3; H225 H319 H336					
78-92-2	butan-2-ol					
	201-158-5	603-127-00-5				
	Flam. Liq. 3, Eye Irrit. 2, STOT SE 3, STOT SE 3; H226 H319 H335 H336					

Full text of H and EUH statements: see section 16.

#### **SECTION 4: First aid measures**

# 4.1. Description of first aid measures

#### **General information**

Take off immediately all contaminated clothing and wash it before reuse. Artificial respiration on respiratory arrest. If unconscious, storage and transport in stable lateral position Remove affected person from the danger area and lay down. Call a doctor if you feel unwell.

## After inhalation

Provide fresh air. In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible). The typical signs are headaches, dizziness, fatigue, muscle weakness, numbness, and in serious cases unconsciousness.

#### After contact with skin

Wash with plenty of water. Take off contaminated clothing and wash it before reuse.

#### After contact with eyes

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

# After ingestion

Rinse mouth immediately and drink plenty of water. Consult physician. never give an unconscious person things thru the mouth

# 4.2. Most important symptoms and effects, both acute and delayed

SECTION 11: Toxicological information

# 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

according to Regulation (EC) No 1907/2006

# Film release agent PVA

Print date: 23.06.2017

Product code: 165110

Page 3 of 10

## **SECTION 5: Firefighting measures**

## 5.1. Extinguishing media

# Suitable extinguishing media

Water. Water spray jet, Sand , Carbon dioxide (CO2), Foam, Extinguishing powder.

#### 5.2. Special hazards arising from the substance or mixture

Combustible. Vapours can form explosive mixtures with air. In case of fire may be liberated: Carbon dioxide (CO2), Carbon monoxide

#### 5.3. Advice for firefighters

In case of fire: Wear self-contained breathing apparatus.

#### Additional information

Use water spray jet to protect personnel and to cool endangered containers. Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

#### **SECTION 6: Accidental release measures**

## 6.1. Personal precautions, protective equipment and emergency procedures

Remove all sources of ignition. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment.

## 6.2. Environmental precautions

Do not discharge into drains, surface or groundwater.

#### 6.3. Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

#### 6.4. Reference to other sections

Safe handling: see section 7 Personal protection equipment: see section 8 Disposal: see section 13

# **SECTION 7: Handling and storage**

#### 7.1. Precautions for safe handling

#### Advice on safe handling

Only use the material in places where open light, fire and other flammable sources can be kept away. When using do not eat, drink or smoke.

# Advice on protection against fire and explosion

Keep away from sources of ignition. - No smoking. Take precautionary measures against static discharges. Vapours can form explosive mixtures with air.

## 7.2. Conditions for safe storage, including any incompatibilities

#### Requirements for storage rooms and vessels

Keep container tightly closed. Keep in a cool, well-ventilated place. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

#### Advice on storage compatibility

Keep away from oxidising agents.

### Further information on storage conditions

In the original container at room temperature. Do not store out of doors. Protect against the effects of heat and direct sunlight.

# **SECTION 8: Exposure controls/personal protection**

according to Regulation (EC) No 1907/2006

Film release agent PVA			
Print date: 23.06.2017	Product code: 165110	Page 4 of 10	

## 8.1. Control parameters

#### Exposure limits (EH40)

CAS No	Substance	ppm	mg/m³	fibres/ml	Category	Origin
78-92-2	Butan-2-ol	100	308		TWA (8 h)	WEL
		150	462		STEL (15 min)	WEL
67-63-0	Propan-2-ol	400	999		TWA (8 h)	WEL
		500	1250		STEL (15 min)	WEL

## 8.2. Exposure controls



#### Appropriate engineering controls

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray.

#### Protective and hygiene measures

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat or drink.

## Eye/face protection

Suitable eye protection: goggles.

#### Hand protection

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Suitable gloves type:

Wearing time with permanent contact > 480min.

FKM (fluoro rubber) - Thickness of the glove material: 0,7mm

Butyl caoutchouc (butyl rubber) - Thickness of the glove material: 0,7mm

NBR (Nitrile rubber) - Thickness of the glove material: 0,4mm

Wearing time with occasional contact (splashes): > 60min. Disposable gloves: NBR (Nitrile rubber) - Thickness of the glove material: 0,2mm

# Skin protection

Flame-retardant protective clothing. Wear anti-static footwear and clothing

## **Respiratory protection**

In case of inadequate ventilation wear respiratory protection. Combination filtering device (EN 14387) A1P1/A2P2

# **SECTION 9: Physical and chemical properties**

#### 9.1. Information on basic physical and chemical properties

Physical state:	viscous
Colour:	colourless
Odour:	characteristic

# according to Regulation (EC) No 1907/2006

Film release agent PVA						
Print date: 23.06.2017	Product code: 165110	Page 5 of 10				
pH-Value (at 20 °C):	6,5	DIN 19268				
Changes in the physical state Melting point: Initial boiling point and boiling range:	not determined > 82 °C					
Flash point:	18 °C	DIN EN ISO 2719				
Flammability Solid: Gas:	not applicable not applicable					
Lower explosion limits: Upper explosion limits:	1,4 vol. % 12 vol. %					
Ignition temperature:	> 340 °C					
Auto-ignition temperature Solid: Gas:	not applicable not applicable					
Decomposition temperature:	not determined					
Oxidizing properties Not oxidizing.						
Vapour pressure: (at 20 °C) Vapour pressure:	< 41 hPa < 225 hPa					
(at 50 °C) Density (at 20 °C):	0.94 a/cm <sup>3</sup>	DIN 51757				
Water solubility: (at 20 °C)	easily soluble					
Solubility in other solvents mixable with most organic solvent cleaners :	Alcohol Aldehyde Ketone					
Partition coefficient:	not determined					
Viscosity / kinematic: (at 23 °C)	> 7 mm²/s	EN ISO 2431				
Flow time: (at 23 °C)	194 s	3 DIN EN ISO 2431				
Vapour density: (at 25 °C)	> 2,1					
Evaporation rate:	not determined					
9.2. Other information						
Solid content:	not determined					

# **SECTION 10: Stability and reactivity**

# 10.1. Reactivity

no decomposition when stored and handled properly

# 10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

## 10.3. Possibility of hazardous reactions

Exothermic reaction with: Oxidising agent, Alkali metals, Aluminium, Acid chlorides, inorganic

according to Regulation (EC) No 1907/2006

Film	release	agent	PVA
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Print date: 23.06.2017

Product code: 165110

Page 6 of 10

## 10.4. Conditions to avoid

Keep away from sources of heat (e.g. hot surfaces), sparks and open flames. Vapours can form explosive mixtures with air.

#### 10.5. Incompatible materials

Oxidising agent, Alkali metals, Aluminium, Acid chlorides, inorganic

## 10.6. Hazardous decomposition products

No known hazardous decomposition products.

# **SECTION 11: Toxicological information**

# 11.1. Information on toxicological effects

# Acute toxicity

CAS No	Chemical name						
	Exposure route	Dose		Species	Source		
67-63-0	propan-2-ol; isopropyl alcohol; isopropanol						
	oral	LD50	5840 mg/kg	Rat	OECD 401		
	dermal	LD50	12800 mg/kg	Rabbit	GESTIS		
78-92-2	butan-2-ol						
	oral	LD50	2190 mg/kg	Rat	GESTIS		
	inhalative (4 h) vapour	LC50	48,5 mg/l	Rat			

# Additional information on tests

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

# **SECTION 12: Ecological information**

# 12.1. Toxicity

According to the criteria of the European classification and labelling system, the substance/the product has not to be labelled as "dangerous for the environment".

CAS No	Chemical name						
	Aquatic toxicity	Dose		[h]   [d]	Species	Source	
67-63-0	propan-2-ol; isopropyl alcohol; isopropanol						
	Acute fish toxicity	LC50	8970 mg/l		Leuciscus idus (golden orfe)	IUCLID	
	Acute crustacea toxicity	EC50	9714 mg/l		Daphnia magna (Big water flea)	IUCLID	
78-92-2	butan-2-ol						
	Acute fish toxicity	LC50	3670 mg/l	96 h	Pimephales promelas	GESTIS	

# 12.2. Persistence and degradability

The product has not been tested.

#### according to Regulation (EC) No 1907/2006

# Film release agent PVA

Print date: 23.06.2017

Product code: 165110

Page 7 of 10

CAS No	Chemical name						
	Method	Value	d	Source			
	Evaluation						
67-63-0	7-63-0 propan-2-ol; isopropyl alcohol; isopropanol						
	OECD 301E, C.4-B	> 95 %	28				
	Readily biodegradable (according to OECD criteria).		-				
78-92-2	butan-2-ol						
	OECD 301E, C.4-B	> 98%	19				
	Readily biodegradable (according to OECD criteria).						

## 12.3. Bioaccumulative potential

The product has not been tested.

# Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
67-63-0	propan-2-ol; isopropyl alcohol; isopropanol	0,05
78-92-2	butan-2-ol	0,65

#### 12.4. Mobility in soil

The product has not been tested.

# 12.5. Results of PBT and vPvB assessment

The product has not been tested.

### 12.6. Other adverse effects

No information available.

# Further information

No special environmental measures are necessary.

# **SECTION 13: Disposal considerations**

# 13.1. Waste treatment methods

## Advice on disposal

Do not allow to enter into surface water or drains. Dispose of waste according to applicable legislation.

#### Waste disposal number of waste from residues/unused products

070204 WASTES FROM ORGANIC CHEMICAL PROCESSES; wastes from the MFSU of plastics, synthetic rubber and man-made fibres; other organic solvents, washing liquids and mother liquors Classified as hazardous waste.

#### Waste disposal number of used product

070204 WASTES FROM ORGANIC CHEMICAL PROCESSES; wastes from the MFSU of plastics, synthetic rubber and man-made fibres; other organic solvents, washing liquids and mother liquors Classified as hazardous waste.

#### Waste disposal number of contaminated packaging

150110 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); packaging containing residues of or contaminated by hazardous substances

Classified as hazardous waste.

# Contaminated packaging

Wash with plenty of water. Completely emptied packages can be recycled.

# **SECTION 14: Transport information**

## Land transport (ADR/RID)

according to Regulation (EC) No 1907/2006

Film release agent PVA						
Print date: 23.06.2017	Product code	e: 165110	Page 8 of 10			
<u>14.1. UN number:</u>	UN 1987					
14.2. UN proper shipping name:	ALCOHOLS, N.O.S.	(Isopropanol,butanol)				
14.3. Transport hazard class(es):	3					
14.4. Packing group:	II					
Hazard label:	3					
Classification code:	F1					
Special Provisions:	274 601 640D					
Limited quantity: Transport category:	1 L 2					
Hazard No:	33					
Tunnel restriction code:	D/E					
Other applicable information (land trans	port)					
Inland waterways transport (ADN)						
<u>14.1. UN number:</u>	UN 1987					
14.2. UN proper shipping name:	ALCOHOLS, N.O.S.	(Isopropanol,butanol)				
14.3. Transport hazard class(es):	3					
14.4. Packing group:	II					
Hazard label:	3					
Classification code: Special Provisions:	F1 274 601 640D					
Limited quantity:	1 L					
Other applicable information (inland wat E2	erways transport)					
Marine transport (IMDG)						
<u>14.1. UN number:</u>	UN 1987					
14.2. UN proper shipping name:	ALCOHOLS, N.O.S.	(Isopropanol,butanol)				
14.3. Transport hazard class(es):	3					
14.4. Packing group:	II					
Hazard label:	3					
Special Provisions:	274					
Limited quantity:	1L					
EmS:	F-E, S-D					
Other applicable information (marine tra E2	nsport)					
Air transport (ICAO)						
<u>14.1. UN number:</u>	UN 1987					
14.2. UN proper shipping name:	ALCOHOLS, N.O.S.	(Isopropanol,butanol)				

#### according to Regulation (EC) No 1907/2006

Film release agent PVA						
Print date: 23.06.2017	Product code: 165110	Page 9 of 10				
14.3. Transport hazard class(es):	3					
14.4. Packing group:	II					
Hazard label:	3					
Special Provisions:	A3 A180					
Limited quantity Passenger:	1 L					
IATA-packing instructions - Passenger:	353/Y341					
IATA-max. quantity - Passenger:	5 L/ 1 L					
IATA-packing instructions - Cargo: IATA-max. quantity - Cargo:	364 60 L					
Other applicable information (air transp						
E2						
Passenger-LQ: Y341						
14.5. Environmental hazards						
ENVIRONMENTALLY HAZARDOUS:	no					
14.6. Special precautions for user						
Warning: Combustible liquids.						
14.7. Transport in bulk according to Annex	II of Marpol and the IBC Code					
not applicable						
SECTION 15: Regulatory information						
15.1. Safety, health and environmental reg	ulations/legislation specific for the substance or mixture					
EU regulatory information						
2004/42/EC (VOC):	45 %					
National regulatory information						
Employment restrictions:	Observe restrictions to employment for juvenils according to the 'juve	enile				
	work protection guideline' (94/33/EC).					
Water contaminating class (D):	1 - slightly water contaminating					
15.2. Chemical safety assessment						
Chemical safety assessments for sub	stances in this mixture were not carried out.					
SECTION 16: Other information						
Abbreviations and acronyms						

#### Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods IATA: International Air Transport Association GHS: Globally Harmonized System of Classification and Labelling of Chemicals EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service LC50: Lethal concentration, 50% LD50: Lethal dose, 50% Relevant H and EUH statements (number and full text) H225 Highly flammable liquid and vapour.

Flammable liquid and vapour.

Revision No: 1,01 - Replaces version: 1

H226

according to Regulation (EC) No 1907/2006

# Film release agent PVAPrint date: 23.06.2017Product code: 165110Page 10 of 10H319Causes serious eye irritation.Page 10 of 10H335May cause respiratory irritation.H336H336H336May cause drowsiness or dizziness.H336Further InformationThe above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product

present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)