

## Technical data sheet

## MD GLUE EL.4850 Instant Adhesive

- REACH registered
- <u>Not</u> included in this product:

Amines, benzene, benzoyl, biocides, bisphenol, DEHP, peanut oil, halogen, latex, Nanoparticles, persistent, perluorierte surfactants, PFOA, PFOX, phthalates, silicone

The values are average values. They serve merely for your information, but assume no warranty.

Basis:	Ethyl Cyanacrylat
Color:	transparent
Viscosity 20°C:	90-120 mPa.s
Density:	1,05-1,10 g/cm <sup>3</sup>
Flashpoint:	85°C
Final cure:	24 seconds
Max. gap filling:	0,05 mm
Temperature resistance:	-60°C to +80°C
Tensile Shear Strength steel DIN 53283:	22 N/mm²
Shelf life at 5°C to 8°C:	12 months

## Description to use:

The parts to be bonded must be clean, oil- and grease-free. Give MD-GLUE thinly on one side and pressing parts together. The hand strength is achieved, depending on the type in a few seconds, final strength after 24 hours. To accelerate the curing, you can use MD-Activator No.9. To accelerate the curing of materials such as PP, PE, Teflon or silicone you can use our MD-Primer 7.

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The information in this product has been compiled to the best of our knowledge and is intended purely for information purposes. No claims can be inferred therefrom. Before use, thorough experiments should be carried out. Our brochure represents a basis. Responsibility for possible measures to protect property and persons lies with the user. Safety data sheets on the required standard are available for all products on request.





## Material combinations:

material	MD-GLUE EL Instant Adhesive
metal	
plastic*	
rubber	++
EPDM-Elastomeric	+
wood	
glas/ceramic	
leather	
comment	endure elastic



suitable (+) ideal (++)

<u>Storage:</u> cool, dry, dark, optimum temperature 6°C to 8°C

**RoHS** compliant

Packages: 25 pcs à 20 g 20 pcs à 50 g 500 g individual 20 kg je 1 container

Art.No.: MGL.EL.F20 Art.No.: MGL.EL.F50 Art.No.: MGL.EL.F500 Art.No.: MGL.EL. K20

Other packaging on request

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